

Advanced
Construction
Technologies



Seal Leaks

SPETEC PUR GT350

Flexible Polyurethane Injection Resin For Waterproofing

Product Identifier

Product Name

SPETEC PUR GT350

SPETEC PUR GT350 is a hydrophilic, one-component flexible polyurethane injection resin for waterproofing.

Supplier Details

Alchatek
4508 Bibb Blvd
Tucker, GA 30084
T: (404) 618-0438

Emergency Phone Numbers

Call CHEMTREC
Day or Night

1-800-424-9300
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Description

SPETEC PUR GT350 is a hydrophilic, one-component flexible polyurethane injection resin for waterproofing.

Uses

- Shut off water leaks in concrete, brickwork and sewers where movement and settlement may occur.
- Water cut-off of water leaks in foundations such as diaphragm walls, sheet piles and secant piles.
- Sealing water-carrying cracks and joints in tunnel segments.
- Curtain grouting behind tunnel, concrete, brickwork and sewer walls.
- Injection of failing membranes and liners in tunnels and buildings.

Advantages

- 1-component. No catalyst required.
- Immediate increase of viscosity is ideal for active leaks.
- Can be injected as 1-component or 2-component in combination with water.
- Highly flexible foam is ideally suited for dynamic cracks and joints where a high degree of settlement and movement can occur.
- Cured foam is chemically inert, non-toxic, and safe for the environment.

Application

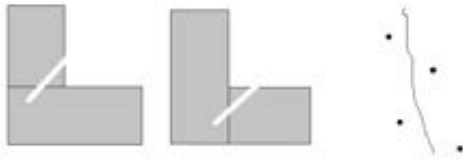
Note: the following are a few typical application descriptions. In case of other jobsite parameters, please contact our technical department.

SPETEC PUR GT350

FLEXIBLE POLYURETHANE INJECTION
RESIN FOR WATERPROOFING

PRELIMINARY ANALYSIS

For leaking joints, identify if the cold joint runs vertically or horizontally. Injection holes have to be angle drilled into the joint. For leaking cracks, drill the injection holes in a zig-zag pattern around the crack to make sure that the injection hole intersects the crack.



PREPARATION OF THE SUBSTRATE

Drill at 45° angle into the crack or joint. Ideally the injection hole should intersect the joint or crack half way through the thickness of the wall or slab. Flush the dust out of the injection hole with a probe that reaches the back of the hole. Fix a packer of the right diameter into the injection hole.

PREPARATION OF THE PRODUCT

Read the technical and safety data sheets prior to commencement of the injection works. Shake / mix product thoroughly prior to injecting. Only mix the amount of material that can be used the same day.

PREPARATION OF THE EQUIPMENT

Depending on the application, injection can be carried out using a hand pump, pneumatic pump or electric pump. Use separate pumps for injection of water and polyurethane resin. Check that the pump is working properly. Prior to injection, the resin pump must be flushed with appropriate pump flush and be completely free of water to prevent pump blockage.

APPLICATION

- Start the injection at the first packer; for vertical joints or cracks this is usually the lowest packer.
- Do not over pressurize while injecting; the correct injection pressure is the pressure that allows to resin to flow into the crack or joint. Avoid injecting at pressures of more than 1500psi (100bar).
- If unreacted resin comes out of the joint or crack, stop the injection and move on to the next packer.
- After the last injection of resin into the packer, shoot a little bit of water into the packer in order to make sure that the last injected resin will react as well.
- Only catalyze the resin you will use within the next few hours.
- Always flush the pump out at the end of the day. Resin left in the pump overnight can damage the pump.

REQUIRED TOOLS

Drill and drill bits of appropriate diameter and length. Mechanical Packers of appropriate diameter and length. Injection pump; manual, pneumatic or electric.

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CLEANING AND MAINTENANCE

After the injection, clean the pump with AS Pump Flush. If the pump will not be used for several days, flush the AS Pump Flush out of the pump with lightweight motor oil or hydraulic fluid and leave it there until the next usage. Never rinse the pump with water. After injection, remove the packers from the concrete and fill the holes with a fast setting cement or any other appropriate filler material.

COMPLIMENTARY PRODUCTS

For certain application where a faster reaction time is needed a special fast catalyst can be used. AS Pump Flush, Spetec Surface Guard, Oakum, and Injection Needles.

COLD WEATHER GROUTING

Grouting when ice is present is not advisable. Contact technical support for help with grouting at low temperatures.

Technical Data

APPEARANCE

Physical Properties - Uncured - (appearance brown liquid)

Spetec PUR GT350		
Viscosity at 77°F (25°C)	(ASTM D4878-98)	±360cps (±360mPa.s)
Flash Point	(ASTM D1310-86)	>302°F (>150°C)
Density	(ASTM D3505-96 [2000])	±1158.66oz/ft ³ (±1,160g/dm ³)

Estimating Quantities

Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete slab or wall, presence of voids in and around the concrete, etc.

REACTION TIMES

Reaction Rate

68°F (20°C)			
Water/Resin	End Viscosity	End Foaming	Foam Factor
1/2	0:02:35	0:03:30	8X

Packaging

SPETEC PUR GT350 is supplied in 5 Gallon (18.9 Liter) Pails.

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Storage and Shelf Life

Store between 50° - 85° F (10° - 29° C).

Safety Precautions

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations. Read the relevant Safety Data Sheet before use. Safety Data Sheets are available on Alchatek.com. When in doubt contact Alchatek Technical Service.