



GEN ACC

SECTION 1: Identification

Product Identifier

Product Name GEN ACC

Recommended use of the chemical and restrictions on use

Mixture of catalysts used with polyurethane injection resins

Supplier Details

Name Alchatek
Address 4508 Bibb Blvd
Tucker, GA 30084

Telephone (404) 618-0438

Emergency Phone Numbers

Call CHEMTREC Day or Night
1-800-424-9300
+1 703-527-3887

SECTION 2: Hazard identification

Classification of the substance or mixture

GHS classification in accordance with: OSHA (29 CFR 1910.1200)

- Eye damage/irritation, Cat. 2A
- Skin corrosion/irritation, Cat. 2

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GHS label elements, including precautionary statements

Pictogram



Signal word

Warning

Hazard statement(s)

H315 Causes skin irritation
H319 Causes serious eye irritation

Precautionary statement(s)

P264 Wash hands thoroughly after handling.
P280 Wear eye protection/face protection/protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of soap and water
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

SECTION 3: Composition/information on ingredients

Mixtures

Hazardous components

Component	Concentration
2,2'-dimorpholinylethyl ether (CAS no.: 6425-39-4; EC no.: 229-194-7)	25 - 50 % (weight)*

Trade secret statement (OSHA 1910.1200(i))

*The specific chemical identities and/or actual concentrations or actual concentration ranges for one or more listed components are being withheld as trade secrets under the US regulation 29 CFR 1910.1200(i).

SECTION 4: First-aid measures

Description of necessary first-aid measures

General advice	Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area. First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.
If inhaled	<p>If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center or doctor if you feel unwell. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.</p> <p>Acute and delayed symptoms and effects: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.</p>
In case of skin contact	<p>Wash with plenty of soap and water. Call a poison center or doctor if irritation develops or persists. Take off contaminated clothing and wash it before reuse.</p> <p>Acute and delayed symptoms and effects: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching</p>
In case of eye contact	<p>Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention/advice.</p> <p>Acute and delayed symptoms and effects: Causes serious eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.</p>
If swallowed	<p>Call a poison center or doctor if you feel unwell. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.</p> <p>Acute and delayed symptoms and effects: May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.</p>

Most important symptoms/effects, acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11

SECTION 5: Fire-fighting measures

Suitable extinguishing media

Use water fog, carbon dioxide or dry chemical.

Specific hazards arising from the chemical

Carbon oxides, Nitrogen oxides (NO_x)

Special protective actions for fire-fighters

Do not scatter material with high pressure water streams. Firefighters should wear NFPA compliant structural firefighting protective equipment, including self-contained breathing apparatus and NFPA compliant helmet, hood, boots and gloves. Avoid contact with product. Decontaminate equipment and protective clothing prior to reuse. During a fire, irritating, highly toxic gases may be generated by thermal decomposition or combustion. Use cold-water spray to cool fire-exposed containers to minimize the risk of rupture.

Further information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. Where exposure level is known, wear approved respirator suitable for the level of exposure. If exposure level is unknown, wear approved, positive pressure, self-contained respirator. In addition to the protective clothing in section 8, wear impermeable boots.

Environmental precautions

Prevent product from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up

Remove sources of ignition. Stop and contain / dam the spill. Absorb spill with inert material (vermiculite / diatomaceous earth). Shovel material into appropriate container for disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Do not breathe vapors, mists, or dusts. Use adequate ventilation to keep airborne levels below the exposure limits. Wear respiratory protection if an exposure limit is exceeded. Avoid contact with skin and eyes. Wear appropriate eye and skin protection. Wash thoroughly after handling. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. If contamination with resin is suspected, do not reseal container because of possible rupture due to pressure buildup. Always slowly vent container when opening to relieve any pressure buildup.

Specific end use(s)

See the technical data sheet on this product for further information.

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls

Use only with adequate ventilation. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure. Local exhaust ventilation may be necessary for some operations.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection

Safety glasses. If splash hazard, wear faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Ensure that eyewash stations and/or safety showers are close to the workstation location if working with concentrated product.

Skin protection

Wear protective gloves. Consult manufacturer specifications for further information. In cured form, the product is difficult to remove from skin and hair.

Body protection

Wear protective clothing. Clothing with full length sleeves and pants should be worn. Selection of additional items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection

Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

Environmental exposure controls

Do not let product enter drains.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance/form (physical state, color, etc.)	Liquid
Odor	No data available.
Odor threshold	No data available.
pH	No data available.
Melting point/freezing point	No data available.
Initial boiling point and boiling range	No data available.
Flash point	160 °C
Evaporation rate	No data available.
Flammability (solid, gas)	Non-flammable
Upper/lower flammability limits	No data available.
Upper/lower explosive limits	No data available.
Vapor pressure	No data available.
Vapor density	No data available.
Relative density	0.9
Solubility(ies)	No data available.
Partition coefficient: n-octanol/water	No data available.

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Auto-ignition temperature	No data available.
Decomposition temperature	No data available.
Dynamic viscosity	20°C: 62 mPa.s
Kinematic viscosity	40°C: 65 mm ² /s
Explosive properties	No data available.
Oxidizing properties	No data available.

SECTION 10: Stability and reactivity

Reactivity

Contact with incompatible materials. Sources of ignition. Exposure to heat. Reacts with resins to polymerize.

Chemical stability

Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions

Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers.

Conditions to avoid

Heat, flames and sparks. Incompatible products. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong oxidizing agents, acids

Hazardous decomposition products

Fire or intense heat will decompose the product into smoke, carbon monoxide, carbon dioxide and nitrogen oxide.

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion.

Acute oral toxicity

No data available

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Acute dermal toxicity

No data available

Acute inhalation toxicity

No data available

Skin corrosion/irritation

Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Serious eye damage/irritation

Causes serious eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Respiratory or skin sensitization

No data available.

Germ cell mutagenicity

No data available.

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available.

STOT-single exposure

No data available.

STOT-repeated exposure

No data available.

Aspiration hazard

No data available.

SECTION 12: Ecological information

Toxicity

The product has not been tested. However, testing data on the individual components in the product are provided below.

Fish

Acute:

Component A:

OECD 203. *Brachydanio rerio*/ LC50 (96 h) >100 mg/l

Tested above maximum solubility. The details of the toxic effect relate to the nominal concentration

Component B:

OECD 203. *Brachydanio rerio*/ LC50 (96 h) >2,150 mg/l

The reported toxic effects relate to the nominal concentration

Chronic:

Component B: Trial not required for scientific reasons

Aquatic invertebrates

Component A:

Acute:

OECD 202, part 1 static

Daphnia magna/ EC50 (48 h) >100 mg/l

The details of the toxic effect relate to the nominal concentration. The product has low solubility in the test medium. An eluate has been tested.

Component B:

Daphnia magna/ EC50 (48 h) >100 mg/l

The reported toxic effects relate to the nominal concentration. Only a limit concentration was tested (LIMIT test).

Component A:

Chronic:

OECD 211. Semistatic *Daphnia magna* (NOEC) 21 d \geq 0.021 mg/l

The product has low solubility in the test medium. An aqueous solution prepared with solubilizers has been tested. Limit concentration test only (LIMIT test).

Aquatic plants:

Component A:

Toxicity to aquatic plants:

OECD 201 static Green algae/ EC50 (72h) >100 mg/l

The details of the toxic effect relate to the nominal concentration. The product has low solubility in the test medium. An eluate has been tested.

Component B:

Pseudokirchneriella subcapitata EC50 (72h) >100 mg/l

The reported toxic effects relate to the nominal concentration. Only a limit concentration was tested (LIMIT test).

Microorganisms:

Component A:

Toxicity to microorganisms:

DIN EN ISO 8192-OECD 209-88/302/EEC, P. C aquatic

Aerobic bacteria from domestic water treatment plant/ EC20 (180 min) > 1,000 mg/l

Plant:

Component A:

Toxicity to terrestrial plants:

OECD guideline 208 oat/ NOEC (20 d) > 1.000 mg/kg

OECD guideline 208 rape/ NOEC (21 d) > 1.000 mg/kg

OECD guideline 208 vetch/ NOEC (21 d) > 1.000 mg/kg

Soil living organisms:

Component A:

Toxicity to soil dwelling organisms:

OECD guideline 207 artificial soil

Eisneia foetida / LC50 (14d) > 1.000 mg/kg

Persistence and degradability

Component A:

Test method: OECD 301B; ISO 9439; 92/69/EEC C.4-C (aerobic)

Method of analysis: CO2 formation relative to the theoretical value

Degree of elimination: 90-100 % (60 d)

Test method: OECD 301B; ISO 9439; 92/69/EEC C.4-C (aerobic) activated sludge, domestic adapted

Method of analysis: CO2 formation relative to the theoretical value

Degree of elimination: 70-80 % (28 d)

Evaluation: Biodegradable

Not readily biodegradable (by OECD criteria)

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Component B:

Biodegradation: No data available

BOD/COD Ratio: No data available

Bioaccumulative potential

Component A:

OECD 305 E

Zebra fish (30 d) Bioconcentration factor 189

Accumulation in organisms is not to be expected

Component B:

BCF: Significant concentrations do not accumulate

Mobility in soil

Component A:

Environmental mobility

Transport between environmental compartments:

OECD guideline 201 adsorption/water-soil

Log KOC: 6.59

Adsorption to solid soil phase is expected

Component B:

Log KOC: 0.5 25C (OECD Test Guideline 117)

Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects

Component A:

Do not release untreated into natural waters

SECTION 13: Disposal considerations

Disposal of the product

Disposal should be in accordance with applicable Federal, State and local laws and regulations. Local regulations may be more stringent than State or Federal requirements.

Disposal of contaminated packaging

Dispose of as unused product.

Empty Container Precautions:

Empty containers retain product residue; observe all precautions for product. Do not heat or cut empty container with electric or gas torch because highly toxic vapors and gases are formed. Do not reuse without thorough commercial cleaning and reconditioning. If container is to be disposed, ensure all product residues are removed prior to disposal. Dispose of per local, state and federal guidelines as required by your specific local. This product in its cured foam state is inert and non-toxic.

SECTION 14: Transport information

DOT (US)

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

SECTION 15: Regulatory information

Safety, health and environmental regulations specific for the product in question

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

SARA 311/312 Hazards

Acute Health Hazard

Massachusetts Right To Know Components

No components are subject to the Massachusetts Right to Know Act.

New Jersey Right To Know Components

2,2'-Dimorpholinyl diethyl ether

CAS-No. 6425-39-4

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Pennsylvania Right To Know Components

2,2'-Dimorpholinyl diethyl ether

CAS-No. 6425-39-4

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16: Other information

Further information/disclaimer

DISCLAIMER: The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigation to determine the suitability of information for their particular purposes. In no event shall Alchatek be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, whatsoever arising, even if Alchatek has been advised of the possibility of such damages.